

Work Order ID 61143

August 10, 2010 7:06:28 AM



Page 1

Item ID: D350-607-143

Accept



Setup

Start



Revision ID:

Item Name: Automatic Lid Opener Installation

Stop



Start Date: 8/10/10

Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/10

Req'd Qty: 1.00



Customer:

Reference:

Run

Start



Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

0.00

N/A - going into being ass'd on D350.607.043A

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

8/10/08/10

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/08/10

(+)

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Item ID: D350-607-143

Accept



Setup

Start



Revision ID:

Item Name: Automatic Lid Opener Installation

Stop



Start Date: 8/10/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/10 Req'd Qty: 1.00



Customer:

Reference:

Run

Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-143

Location: G-A

PPP rev: _____ w/o 58054

EF 8/10/10 @

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/10 JF

*MF
10-8-10*

Picklist Print

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Work Order ID: 61143

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 8/10/10




Required Date: 8/10/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7  Spring Spacer		Manufactured	No			110	Each	15.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST103		15							
				59438		15							
D3953-3  Gas Spring Stud, Lid		Manufactured	No			110	Each	15.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST102		15							
				59437		15							
D3953-5  Gas Spring Stud, Base		Manufactured	No			110	Each	22.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST101		22							
				53434		2							
				53758		20							

EP 8/10/10

EP 8/10/10

EP 8/10/10

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Work Order ID: 61143

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

D3953-9 Manufactured No 110 Each



Gas Spring Washer

Location

Loc Qty

ST101	6
53642	2
59147	4
ST103	20
60008	20

Start Date: 8/10/10

Start Qty: 1.00

Required Date: 8/10/10

Required Qty: 1.00

26.0000

Loc Code



2
EP 8/10/08/10

D3953-11 Manufactured No 110 Each



Gas Spring Spacer

Location

Loc Qty

ST101	15
52767	15

15.0000

Loc Code



1
EP 8/10/08/10

D3953-15 Manufactured No 110 Each



Gas Spring Bracket

Location

Loc Qty

ST101	19
52762	2
53437	17

19.0000

Loc Code



1
EP 8/10/08/10

D3953-17 Manufactured No 110 Each



Gas Spring Spacer

Location

Loc Qty

ST101	21
57143	1
59197	20

21.0000

Loc Code



1
EP 8/10/08/10

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Work Order ID: 61143

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation



D3969-1 Manufactured No 110 Each 45.0000



Spring (Basket Lid)

Location	Loc Qty
ST272	45
52800	8
52889	25
53759	12

Start Date: 8/10/10

Required Date: 8/10/10

Start Qty: 1.00

Required Qty: 1.00

Loc Code



1
E 8/10/08/10

AN3C11A Purchased No 110 Each 50.0000



BOLT

Location	Loc Qty
ST351	50
112255	2
112969	48

Loc Code



2
E 8/10/08/10

AN3C15A Purchased No 110 Each 64.0000



Bolt

Location	Loc Qty
ST352	64
112255	14
112969	50

Loc Code



2
E 8/10/08/10

AN310-4 Purchased No 110 Each 41.0000



NUT

Location	Loc Qty
ST324	41
115107	41

Loc Code



2
E 8/10/08/10

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Work Order ID: 61143

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 8/10/10

Required Date: 8/10/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

2,911.000

4



Nut

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

2835

112314

2835

110

Each

103.0000

2

MS24665-2-12

Purchased

No



COTTER PIN

Location

Loc Qty

Loc Code

ST309

103

111499

103

110

Each

3,112.000

4

NAS1149C0332R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

3112

113524

10

113737

150

115000

2952

110

Each

706.0000

2

NAS1149C0432R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

706

114292

116

114742

590

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